

## SAFETY DATA SHEET

### POLYSELECT POWER PAC™-L

Product Trade Name:

Revision Date: 21-Sep-2017

Revision Number: 3

#### 1. Identification

##### 1.1. Product Identifier

Product Trade Name: POLYSELECT POWER PAC™-L  
Synonyms: None  
Chemical Family: Carbohydrate  
Internal ID Code: HM008156

##### 1.2 Recommended use and restrictions on use

Application: Fluid Loss Additive  
Uses advised against: Consumer use

##### 1.3 Manufacturer's Name and Contact Details

###### Manufacturer/Supplier

BENTONITE Performance Minerals LLC  
3000 N Sam Houston Parkway East  
Houston, TX 77032  
Telephone: (281) 871-7900

BENTONITE Performance Minerals LLC  
645 - 7th Ave SW Suite 1800  
Calgary, AB  
T2P 4G8  
Canada

Prepared By: Chemical Stewardship  
Telephone: 1-281-871-6107  
e-mail: fdunexchem@halliburton.com

##### 1.4. Emergency telephone number:

Emergency Telephone Number: 1-866-519-4752 or 1-760-476-3962  
Global Incident Response Access Code: 334305  
Contract Number: 14012

#### 2. Hazards Identification

##### 2.1 Classification in accordance with paragraph (d) of §1910.1200

Combustible dust

Combustible dust

##### 2.2. Label Elements

Hazard Pictograms

Signal Word: Warning

Hazard Statements

May form combustible dust concentrations in air.

**Precautionary Statements**

<b>Prevention</b>	None
<b>Response</b>	None
<b>Storage</b>	None
<b>Disposal</b>	None

**2.3 Hazards not otherwise classified**

None known

**3. Composition/information on Ingredients**

Substances	CAS Number	PERCENT (w/w)	GHS Classification - US
Polysaccharide	Proprietary	60 - 100%	Combustible Dust

The specific chemical identity of the composition has been withheld as proprietary. The exact percentage (concentration) of the composition has been withheld as proprietary.

**4. First Aid Measures****4.1. Description of first aid measures**

<b>Inhalation</b>	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
<b>Eyes</b>	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.
<b>Skin</b>	Wash with soap and water. Get medical attention if irritation persists.
<b>Ingestion</b>	Rinse mouth with water many times. Get medical attention if symptoms occur

**4.2 Most important symptoms/effects, acute and delayed**

May cause mild eye, skin, and respiratory irritation.

**4.3. Indication of any immediate medical attention and special treatment needed****Notes to Physician** Treat symptomatically.**5. Fire-fighting measures****5.1. Extinguishing media****Suitable Extinguishing Media**

Water fog, carbon dioxide, foam, dry chemical.

**Extinguishing media which must not be used for safety reasons**

None known.

**5.2 Specific hazards arising from the substance or mixture****Special exposure hazards in a fire**

Decomposition in fire may produce harmful gases. Organic dust in the presence of an ignition source can be explosive in high concentrations. Good housekeeping practices are required to minimize this potential.

**5.3 Special protective equipment and precautions for fire-fighters****Special protective equipment for firefighters**

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

**6. Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

Use appropriate protective equipment. Avoid creating and breathing dust. Ensure adequate ventilation. Avoid contact with skin, eyes and clothing.

See Section 8 for additional information

**6.2. Environmental precautions**

Prevent from entering sewers, waterways, or low areas.

**6.3. Methods and material for containment and cleaning up**

Scoop up and remove.

**7. Handling and storage****7.1. Precautions for safe handling****Handling Precautions**

Avoid creating or inhaling dust. Avoid dust accumulations. Ensure adequate ventilation. Slippery when wet. Avoid contact with eyes, skin, or clothing. Wash hands after use. Launder contaminated clothing before reuse. Use appropriate protective equipment.

**Hygiene Measures**

Handle in accordance with good industrial hygiene and safety practice.

**7.2. Conditions for safe storage, including any incompatibilities****Storage Information**

Store away from oxidizers. Store in a dry location. Product has a shelf life of 36 months.

**8. Exposure Controls/Personal Protection****8.1 Occupational Exposure Limits**

Substances	CAS Number	OSHA PEL-TWA	ACGIH TLV-TWA
Polysaccharide	Proprietary	Not applicable	Not applicable

**8.2 Appropriate engineering controls****Engineering Controls**

A well ventilated area to control dust levels. Local exhaust ventilation should be used in areas without good cross ventilation.

**8.3 Individual protection measures, such as personal protective equipment****Personal Protective Equipment**

If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

**Respiratory Protection**

Not normally needed. But if significant exposures are possible then the following respirator is recommended:

Dust/mist respirator. (N95, P2/P3)

**Hand Protection**

Use gloves which are suitable for the chemicals present in this product as well as other environmental factors in the workplace.

**Skin Protection**

Wear protective clothing appropriate for the work environment.

**Eye Protection**

Wear safety glasses or goggles to protect against exposure.

**Other Precautions**

None known.

**9. Physical and Chemical Properties****9.1. Information on basic physical and chemical properties**

<b>Physical State:</b> Powder	<b>Color</b>	White to off white
<b>Odor:</b> Odorless	<b>Odor</b>	No information available

<u>Property</u> <u>Remarks/ - Method</u>	<u>Threshold:</u> <u>Values</u>
<b>pH:</b>	6.5-9 (1%)
<b>Freezing Point / Range</b>	No data available
<b>Melting Point / Range</b>	No data available
<b>Boiling Point / Range</b>	No data available
<b>Flash Point</b>	221 °C / 430 °F
<b>Flammability (solid, gas)</b>	No data available
Upper flammability limit	No data available
Lower flammability limit	No data available
<b>Evaporation rate</b>	No data available
<b>Vapor Pressure</b>	No data available
<b>Vapor Density</b>	No data available
<b>Specific Gravity</b>	1.6
<b>Water Solubility</b>	Soluble in water
<b>Solubility in other solvents</b>	No data available
<b>Partition coefficient: n-octanol/water</b>	No data available
<b>Autoignition Temperature</b>	400 °C / 752 °F
<b>Decomposition Temperature</b>	No data available
<b>Viscosity</b>	No data available
<b>Explosive Properties</b>	No information available
<b>Oxidizing Properties</b>	No information available
<b>9.2. Other information</b>	
<b>VOC Content (%)</b>	No data available
<b>Bulk Density</b>	40-55 lbs/ft3

## **10. Stability and Reactivity**

### **10.1. Reactivity**

Not expected to be reactive.

### **10.2. Chemical stability**

Stable

### **10.3. Possibility of hazardous reactions**

Will Not Occur

### **10.4. Conditions to avoid**

Keep away from heat, sparks and flame.

### **10.5. Incompatible materials**

Strong oxidizers.

### **10.6. Hazardous decomposition products**

Carbon monoxide and carbon dioxide.

## **11. Toxicological Information**

### **11.1 Information on likely routes of exposure**

**Principle Route of Exposure**      Eye or skin contact, inhalation.

### **11.2 Symptoms related to the physical, chemical and toxicological characteristics**

**Acute Toxicity**

<b>Inhalation</b>	May cause mild respiratory irritation.
<b>Eye Contact</b>	May cause mild eye irritation.
<b>Skin Contact</b>	May cause mild skin irritation.
<b>Ingestion</b>	None known.

**Chronic Effects/Carcinogenicity** No data available to indicate product or components present at greater than 0.1% are chronic health hazards.

### 11.3 Toxicity data

#### Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Polysaccharide	Proprietary	27000 mg/kg (Rat)	2000 mg/kg (Rabbit)	5800 mg/m <sup>3</sup> (Rat) 4h

Substances	CAS Number	Skin corrosion/irritation
Polysaccharide		Not irritating to skin in rabbits.

Substances	CAS Number	Serious eye damage/irritation
Polysaccharide		Non-irritating to rabbit's eye

Substances	CAS Number	Skin Sensitization
Polysaccharide		Did not cause sensitization on laboratory animals

Substances	CAS Number	Respiratory Sensitization
Polysaccharide		No information available

Substances	CAS Number	Mutagenic Effects
Polysaccharide		In vitro tests did not show mutagenic effects. In vivo tests did not show mutagenic effects. (similar substances)

Substances	CAS Number	Carcinogenic Effects
Polysaccharide		Did not show carcinogenic effects in animal experiments (similar substances)

Substances	CAS Number	Reproductive toxicity
Polysaccharide		Animal testing did not show any effects on fertility. Did not show teratogenic effects in animal experiments.

Substances	CAS Number	STOT - single exposure
Polysaccharide		No information available

Substances	CAS Number	STOT - repeated exposure
Polysaccharide		No significant toxicity observed in animal studies at concentration requiring classification.

Substances	CAS Number	Aspiration hazard
Polysaccharide		Not applicable

## 12. Ecological Information

### 12.1. Toxicity

#### Ecotoxicity effects

Product is not classified as hazardous to the environment.

#### Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Polysaccharide	Proprietary	No information available	TLM96: 10000 ppm (Oncorhynchus mykiss) LC50 (96h) 20000 mg/L (Oncorhynchus mykiss)	No information available	EC50 (48h) 1000-3300 mg/L (Crangon crangon)

**12.2. Persistence and degradability**

Substances	CAS Number	Persistence and Degradability
Polysaccharide	Proprietary	No information available

**12.3. Bioaccumulative potential**

Substances	CAS Number	Log Pow
Polysaccharide	Proprietary	No information available

**12.4. Mobility in soil**

Substances	CAS Number	Mobility
Polysaccharide	Proprietary	No information available

**12.5 Other adverse effects**

No information available

**13. Disposal Considerations****13.1. Waste treatment methods**

**Disposal methods** Bury in a licensed landfill according to federal, state, and local regulations.  
**Contaminated Packaging** Follow all applicable national or local regulations.

**14. Transport Information****US DOT**

**UN Number** Not restricted  
**UN proper shipping name:** Not restricted  
**Transport Hazard Class(es):** Not applicable  
**Packing Group:** Not applicable  
**Environmental Hazards:** Not applicable

**Canadian TDG**

**UN Number** Not restricted  
**UN proper shipping name:** Not restricted  
**Transport Hazard Class(es):** Not applicable  
**Packing Group:** Not applicable  
**Environmental Hazards:** Not applicable

**IMDG/IMO**

**UN Number** Not restricted  
**UN proper shipping name:** Not restricted  
**Transport Hazard Class(es):** Not applicable  
**Packing Group:** Not applicable  
**Environmental Hazards:** Not applicable

**IATA/ICAO**

**UN Number** Not restricted  
**UN proper shipping name:** Not restricted  
**Transport Hazard Class(es):** Not applicable  
**Packing Group:** Not applicable  
**Environmental Hazards:** Not applicable

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not applicable

**Special Precautions for User** None

**15. Regulatory Information****US Regulations**

**US TSCA Inventory** All components listed on inventory or are exempt.

**TSCA Significant New Use Rules - S5A2**

Substances	CAS Number	TSCA Significant New Use Rules - S5A2
Polysaccharide	Proprietary	Not applicable

**EPA SARA Title III Extremely Hazardous Substances**

Substances	CAS Number	EPA SARA Title III Extremely Hazardous Substances
Polysaccharide	Proprietary	Not applicable

**EPA SARA (311,312) Hazard Class**

None

**EPA SARA (313) Chemicals**

Substances	CAS Number	Toxic Release Inventory (TRI) - Group I	Toxic Release Inventory (TRI) - Group II
Polysaccharide	Proprietary	Not applicable	Not applicable

**EPA CERCLA/Superfund Reportable Spill Quantity**

Substances	CAS Number	CERCLA RQ
Polysaccharide	Proprietary	Not applicable

**EPA RCRA Hazardous Waste Classification**

If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.

**California Proposition 65**

Substances	CAS Number	California Proposition 65
Polysaccharide	Proprietary	Not applicable

**U.S. State Right-to-Know Regulations**

Substances	CAS Number	MA Right-to-Know Law	NJ Right-to-Know Law	PA Right-to-Know Law
Polysaccharide	Proprietary	Not applicable	Not applicable	Not applicable

**NFPA Ratings:** Health 1, Flammability 1, Reactivity 0

**HMIS Ratings:** Health 1, Flammability 1, Physical Hazard 0, PPE: B

**Canadian Regulations**

**Canadian Domestic Substances** All components listed on inventory or are exempt.

**List (DSL)**

**16. Other information****Preparation Information**

**Prepared By** Chemical Stewardship  
Telephone: 1-281-871-6107  
e-mail: fdunexchem@halliburton.com

**Revision Date:** 21-Sep-2017

**Reason for Revision** Name change

**Additional information**

For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

**Key or legend to abbreviations and acronyms used in the safety data sheet**

bw – body weight

CAS – Chemical Abstracts Service

d - day

EC50 – Effective Concentration 50%

ErC50 – Effective Concentration growth rate 50%

h - hour

LC50 – Lethal Concentration 50%

LD50 – Lethal Dose 50%

LL50 – Lethal Loading 50%

mg/kg – milligram/kilogram

mg/L – milligram/liter

mg/m<sup>3</sup> - milligram/cubic meter

mm - millimeter

mmHg - millimeter mercury

NIOSH – National Institute for Occupational Safety and Health

NTP – National Toxicology Program

OEL – Occupational Exposure Limit

PEL – Permissible Exposure Limit

ppm – parts per million

STEL – Short Term Exposure Limit

TWA – Time-Weighted Average

UN – United Nations

w/w - weight/weight

**Key literature references and sources for data**

[www.ChemADVISOR.com/](http://www.ChemADVISOR.com/)

NZ CCID

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**End of Safety Data Sheet**